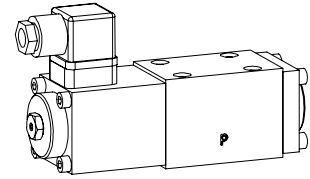


**Solenoid operated spool valve**

- 4/2-way impulse valve
- 4/3-way with spring centred mid position
- 4/2-way with spring reset
- $Q_{max} = 80 \text{ l/min}$ ,  $p_{max} = 350 \text{ bar}$

**NG6**  
 ISO 4401-03


**DESCRIPTION**

Spool valve in flange design NG6, interface to ISO 4401-03 with 4 ports. Solenoid to standard VDE 0580. Direct operated solenoid valve in 5 chamber design. Spool detented or with spring reset. Wet pin type solenoid. Precise spool fit, low leakage, long life time. Threaded ports through additional base plate. Spool made from hardened steel, body from high quality cast steel. Wide range of standard and special voltages in 2 solenoid versions. The body made of high grade hydraulic casting for long service life is painted. The cover and the solenoid are zinc coated.

**FUNCTION**

The solenoid shifts the spool into the corresponding position.

- 4/2-way detented spool valve:  
 2 solenoids and 2 detented positions. With the solenoids deenergised the spool remains in the last switched position.
- 4/2-way spool valve:  
 1 solenoid and 2 spool positions, spring offset. With the solenoid deenergised the spool returns to the offset position.
- 4/3-way spool valve:  
 2 solenoids and 3 spool positions, spring centered. With the solenoids deenergised the spool returns to the center position.

**APPLICATION**

Solenoid operated spool valves are mainly used for controlling direction of movement and stopping of hydraulic cylinders and motors. Direction of movement depends on the position of spool and its flow symbol. Please pay attention to the performance limits and leakage of the valves. Solenoid operated spool valves are suitable for machine tools and handling systems.

**CONTENT**

GENERAL SPECIFICATIONS .....	1
HYDRAULIC SPECIFICATIONS .....	1
ELECTRICAL CONTROL .....	2
SOLENOID DESCRIPTION .....	2
TYPE LIST/ DESIGNATIONS OF SYMBOLS .....	2
CHARACTERISTICS .....	2/3
DIMENSIONS .....	3
PARTS LIST .....	3
ACCESSORIES .....	3

**TYPE CODE**

WD	<input type="checkbox"/>	F	A06	-	<input type="checkbox"/>	-	<input type="checkbox"/>	#	<input type="checkbox"/>
Spool valve direct operated									
Medium-solenoid	<input type="checkbox"/>	M							
Super-solenoid	<input type="checkbox"/>	S							
Flange type									
International standard interface ISO nominal size 6									
Description of symbols acc. to table 1.2-55/2									
Standard-nominal voltage $U_N$ :	12 VDC	<input type="checkbox"/>	G12						
	24 VDC	<input type="checkbox"/>	G24						
	110 VAC	<input type="checkbox"/>	R110						
	115 VAC	<input type="checkbox"/>	R115						
	230 VAC	<input type="checkbox"/>	R230						
Design-Index (Subject to change)									

**GENERAL SPECIFICATIONS**

Description	4/2-, 4/3-spool valve
Nominal size	NG6 to ISO 4401/7790
Construction	Direct operated spool valve
Operations	Solenoid
Mounting	Flange 4 fixing holes for socket head cap screws M5x50
Connections	Threaded connection plates Multi-flange subplates Longitudinal stacking system
Ambient temperature	-20...+50°C
Mounting position	any, preferably horizontal
Fastening torque	$M_D = 5,5 \text{ Nm}$ (screw quality 8.8)
Weight: 4/2-way impuls	$m = 2,4 \text{ kg}$
4/3-way	$m = 2,4 \text{ kg}$
4/2-way (1 solenoid)	$m = 1,9 \text{ kg}$

**HYDRAULIC SPECIFICATIONS**

Fluid	Mineral oil, other fluid on request
Contamination efficiency	ISO 4406:1999, classe 20/18/14 (Required filtration grade $\beta_{10...16} \geq 75$ ) refer to data sheet 1.0-50/2
Viscosity range	12 mm <sup>2</sup> /s...320 mm <sup>2</sup> /s
Fluid temperature	-20...+70°C
Working pressure in port P, A, B	$p_{max} = 350 \text{ bar}$
Tank pressure in port T	Medium: $p_{max} = 160 \text{ bar}$ Super: $p_{max} = 200 \text{ bar}$
Max. volume flow	$Q_{max} = 80 \text{ l/min}$ , see characteristics
Leakage volume flow	on request

**ELECTRICAL CONTROL**

Construction	Solenoid, wet pin push type, pressure tight
Standard-nominal voltage	$U_N = 12$ VDC $U_N = 24$ VDC $U_N = 110$ VAC* $U_N = 115$ VAC* $U_N = 230$ VAC* AC = 50 to 60 Hz * Rectifier integrated in the plug, other nominal voltages and nominal performances on request.
Voltage tolerance	±10% of nominal voltage
Protection class	IP 65 to EN 60 529
Relative duty factor	100% DF (see data sheet 1.1-430)
Switching cycles	15'000/h
Operating life	$10^7$ (number of switching cycles, theoretically)
Connection/Power supply	Over device plug connection to ISO 4400 / DIN 43650, (2P+E), other connections on request.

**SOLENOID DESCRIPTION**

With respect to the selection of the solenoid, the following statements are important:

- The solenoid is the most expensive component of the solenoid spool valve.
- For this reason, it is not economical to use the same solenoid for all applications.
- Depending on the application, sales area, and customer, the requirements for solenoid spool valves and solenoids differ very considerably.
- In order to be able to offer the customer an optimum, we can supply our solenoid spool valves NG6 in 2 different versions:
  - Medium SIN45V (data sheet 1.1-120)
  - Super SIS45V (data sheet 1.1-125)

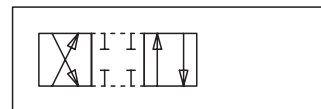
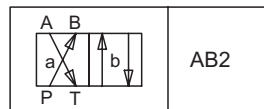
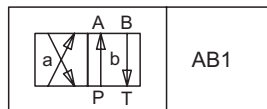
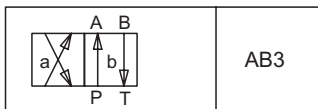
**TYPE LIST / DESIGNATION OF SYMBOLS**

4/2-way valve impulse

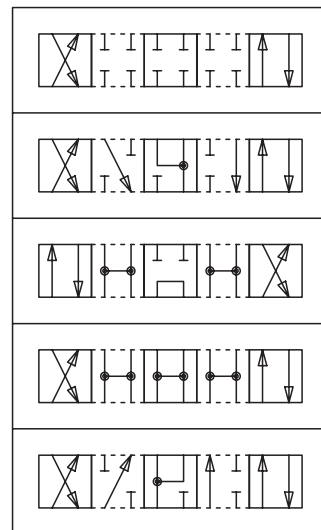
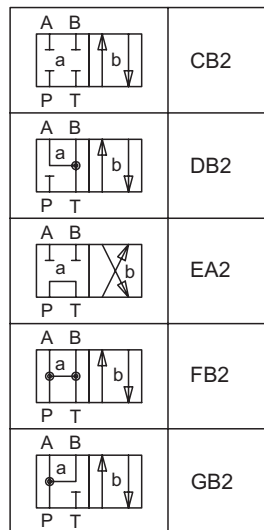
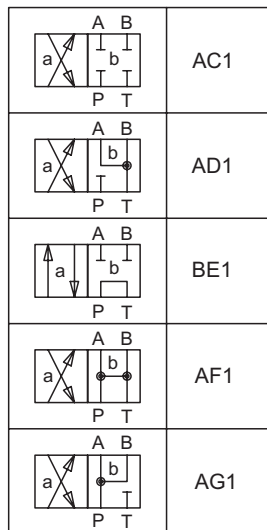
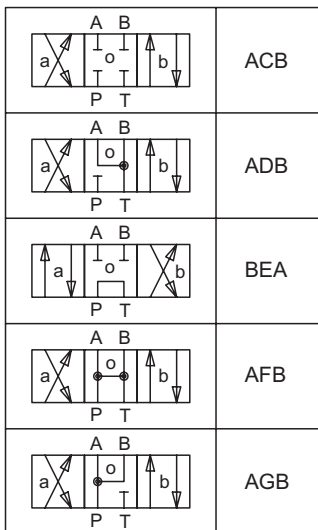
 4/2-way valve with spring reset  
 operation A-side

operation B-side

Transitional functions

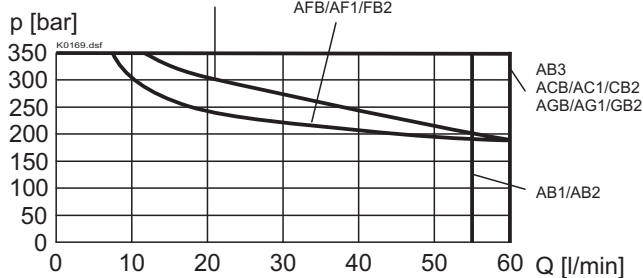


4/3-way valve spring centered

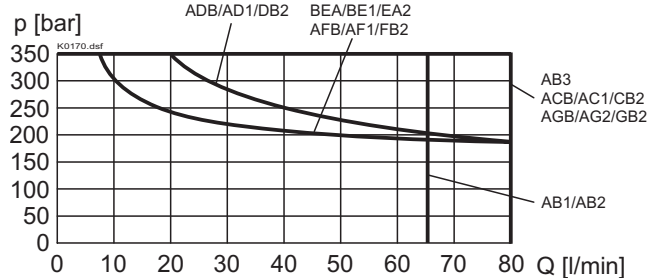

**CHARACTERISTICS** Oil viscosity  $\nu = 30$  mm<sup>2</sup>/s

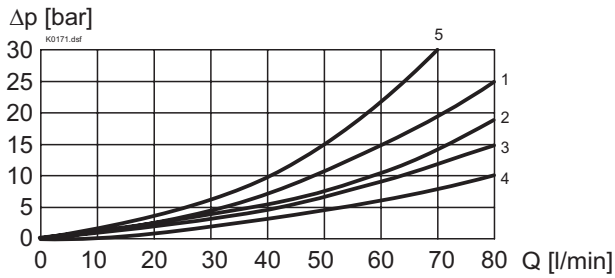
 $p = f(Q)$  Performance limits with standard voltage -10%

Medium



Super



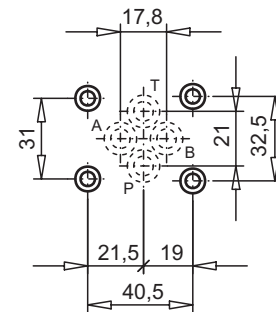
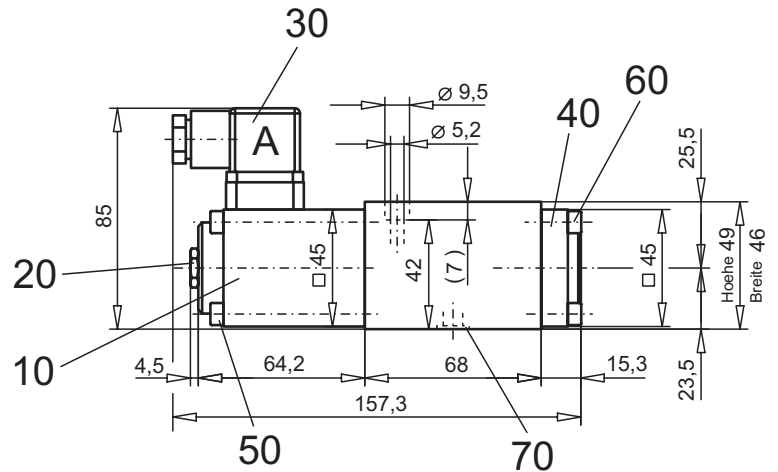
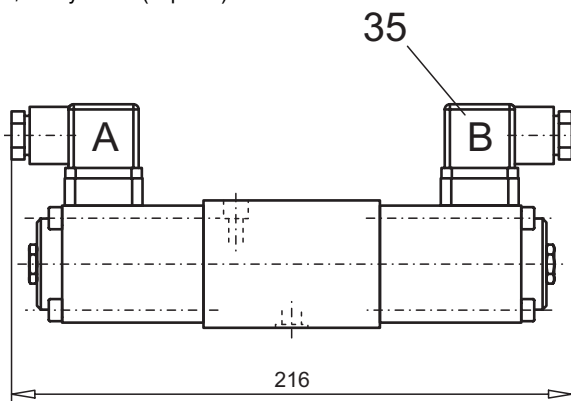
$\Delta p = f(Q)$  Pressure drop volume flow characteristics


Pressure drop Curve no. Symbol	Volume flow direction				
	P - A	P - B	P - T	A - T	B - T
AB1/AB2/AB3	2	2	-	1	1
ACB/AC1/CB2	2	2	-	1	1
ADB/AD1/DB2	2	2	-	3	3
BEA/BE1/EA2	2	2	5	2	2
AFB/AF1/FB2	4	4	-	3	3
AGB/AG1/GB2	4	4	-	1	1

**DIMENSIONS**

 4/3-way valve (spring centered)  
 4/2-way valve (impulse)

4/2-way valve (spring reset)


**PARTS LIST**

Position	Article	Description
10	260.6... 260.7...	Medium-solenoid SIN45V Super-solenoid SIS45V
20	253.8001	Plug with integrated manual override HB6
30	219.2001	Electric plug A (grey)
35	219.2002	Electric plug B (black)
40	058.4211	Cover
50	246.2160	Socket head cap screw M5x60 DIN 912
60	246.2117	Socket head cap screw M5x16 DIN 912
70	160.2093	O-ring ID 9,25x1,78

**ACCESSORIES**

 Threaded connecting plates, Multi-flange subplates and  
 Longitudinal stacking system see Reg. 2.9

Technical explanation see data sheet 1.0-100E